











## **Technical Requirements**

- 1. The thread is to pass gauge and look right;
- 2. Tip base is to be smooth, level and burr free;
- 3. Outside surface is to be highly polished;
- 4. Hardness is to be HRC48-52;
- 5. Use the correct gauge to check the tip shape. The clearance should be no bigger than 0.3mm.

## Xpediency

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Do not scale or use

	General Tolerance Unless otherwise stated		Drawing	Revisions	Date
is		Timber	Examine		
•	$x = \pm 0.25$ $x.x = \pm 0.1$ $x.xx = \pm 0.05$ Hole = $\pm 0.1$	$x.x = \pm 0.1$ Angular $x.x = \pm 0.25^{\circ}$	Technolog		
			Standard		
			Ratifier		

Material				Scale		
				4:1		
	_			Date	Weight	
	Α					
	Finish	Title		Part No		
	none		G3 Finished tip	ISS A		