# **Endo Motor Instruction Manual**

Please read this manual before operating



www.glwoodpecker.com

**GUILIN WOODPECKER MEDICAL INSTRUMENT CO., LTD.** 

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Note: the description on reciprocating mode is only applicable for the device that has reciprocating mode.

# 1 Product introduction

#### 1.1 Preface

Guilin Woodpecker Medical Instrument Co., Ltd is a professional manufacturer researching, developing, and producing dental products. Woodpecker owns a sound quality control system. Guilin Woodpecker Medical Instrument Co., Ltd has two brands, Woodpecker and DTE. Its main products include Ultrasonic Scaler, Curing light, Apex locator, Ultrasurgery, Endo Motor, etc.

## 1.2 Product description

Endo Motor (mode: Ai-Motor MotoPex) is mainly used in Endodontic treatment. It is a cordless endo motor with root canal measurement capability. It can be used as a endo motor for preparation and enlargement of root canals, or device for measuring canal length. It can be used to enlarge the canals while monitoring the position of the file tip inside the canal.

#### Features:

- a) Efficient brushless motor, low noise, long service life.
- b) Cordless portable endo motor with combined length determination.
- c) 360 degrees rotation of contra angle.
- d) Adopt real-time feedback technology and dynamic torque control, effectively preventing file separation.

# 1.3 Model and specification

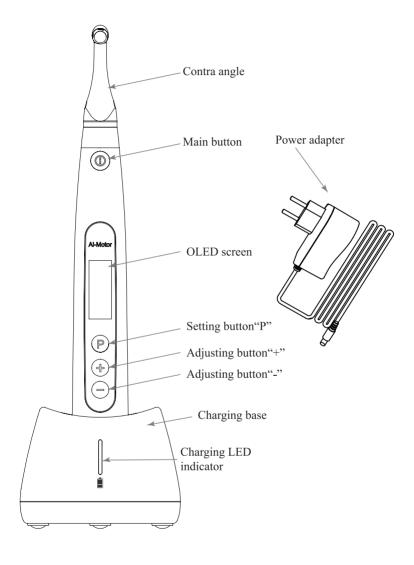
Ai-Motory MotoPex

Please refer to packing list for device configurations.

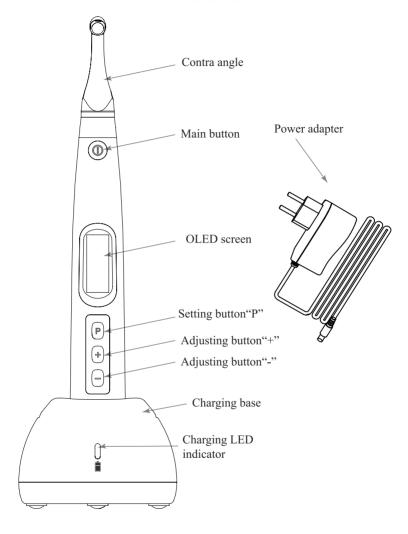
# 1.4 Performance and composition

The device is composed of charging base, motor handpiece, contra angle, measuring wire, lip hook, file clip, power adapter, protective silicon cover, etc.

# Ai-Motor



# MotoPex



# 1.5 Scope of application

- 1.5.1 The device can be used for preparation and enlargement of root canals, or device for measuring canal length.
- 1.5.2 The device must be operated in hospital and clinic by the qualified dentists.

#### 1.6 Contraindication

- a) The doctor with a pacemaker is disabled.
- b) patients with cardiac pacemakers (or other electrical equipment) are warned not to use small appliances (such as Electric razors, hair dryers, etc.) patients are disabled.
  - c) Hemophilia patients are banned.
- d) Use with caution in patients with heart disease, pregnant women and young children.

### 1.7 Warnings

- 1.7.1 Please carefully read this Instruction Manual before first operation.
- 1.7.2 This device should be operated by professional and qualified dentist in qualified hospital or clinic.
- 1.7.3 Do not directly or indirectly place this device near heat source. Operate and store this device in reliable environment.
- 1.7.4 This device requires special precautions regarding electromagnetic compatibility (EMC) and must be in strict accordance with the EMC information for installation and use. Do not use this equipment especially in the vicinity of fluorescent lamps, radio transmitting devices, remote control devices, handheld and mobile high-frequency communication devices.
- 1.7.5 Long time use of Reciprocating Motion Mode may result in motor handpiece overheat, thus it should be left to cool for use. If the motor handpiece is overheated frequently, please contact local distributor.
- 1.7.6 Please use the original contra angle. Otherwise it will not be used or cause adverse consequences.
- 1.7.7 Please do not make any changes to the device. Any changes may violate safety regulations, causing harm to the patient. There will be no promises of any modification.
- 1.7.8 Please use original power adapter. Other power adapter will result in damage to lithium battery and control circuit.
- 1.7.9 The motor handpiece cannot be autoclaved. Use disinfectant of neutral pH value or ethyl alcohol to wipe its surface.

- 1.7.10 Before the contra angle stopping rotating, do not press the push cover of contra angle. Otherwise the contra angle will be broken.
- 1.7.11 Before the motor handpiece stopping rotating, do not remove the contra angle. Otherwise the contra angle and the gear inside motor handpiece will be broken.
- 1.7.12 Please confirm whether the file is well installed and locked before starting the motor handpiece.
- 1.7.13 Please set torque and speed as per the recommended specifications of file manufacturer.
- 1.7.14 Error in replacing lithium batteries can lead to unacceptable risks, so use the original lithium battery and replace the lithium battery according to the correct steps in the instructions.
- 1.7.15 Not to position equipment to make it difficult to operate the disconnection device.
- 1.7.16 Please remove the battery if the motor handpiece is not likely to be used for some time.
- 1.7.17 Wireless charging will generate heat, and the surface temperature of charging base and motor handpiece will rise. It is recommended that the time of contacting motor handpiece and charging base during wireless charging should not exceed 10 seconds(only for Ai-Motor).

#### 1.8 Device safety classification

- 1.8.1 Type of operation mode: Continuous operating device
- 1.8.2 Type of protection against electric shock: Class II equipment with internal power supply
  - 1.8.3 Degree of protection against electric shock: B type applied part
- 1.8.4 Degree of protection against harmful ingress of water: Ordinary equipment (IPX0)
- 1.8.5 Degree of safety application in the presence of a flammable anesthetic mixture with air, oxygen, or nitrous oxide: Equipment cannot be used in the presence of a flammable anesthetic mixture with air, oxygen, or nitrous oxide.
  - 1.8.6 Applied part: contra angle, lip hook, file clip, touch probe.
  - 1.8.7 The contact duration of applied part: 1 to 10 minutes.
- 1.8.8 The temperature of the surface of applied part may reach  $46.6^{\circ}\text{C}$ .

# 1.9 Primary technical specifications

1.9.1 Battery

Lithium battery in motor handpiece: 3.7V /2000mAh

1.9.2 Power adapter(Model: DJ-0500100-A5) Input: ~100V-240V 50Hz/60Hz 0.5-0.2A

Output: DC5V/1A

1.9.3 Torque rang: 0.4Ncm-5.0Ncm (4mNm  $\sim 50$ mNm)

1.9.4 Speed rang: 100rpm~1200rpm

1.9.5 Wireless charging(only for Ai-Motor)

Frequency range: 112-205KHz

Maximum RF output power of the product: 9.46dBuA/m@3m

#### 1.10 Environment parameters

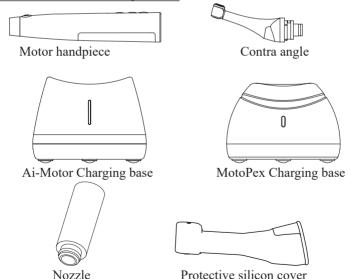
1.10.1 Environment temperature:  $+5^{\circ}\text{C} \sim +40^{\circ}\text{C}$ 

1.10.2 Relative humidity:  $30\% \sim 75\%$ 

1.10.3 Atmospheric pressure: 70kPa ~ 106kPa

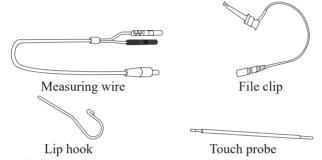
#### 2 Installation

# 2.1 Basic accessories of product





Power adapter



#### 2.2 Display Screens

- 2.2.1 Display Screens for 5 Operation Modes and Standby
- 2.2.1.1 EAL Mode

This mode is for canal measurement. The motor handpiece does not run in this mode



#### 2.2.1.2 CW Mode

The motor handpiece rotates forward 360°, clockwise direction. Used rotaty files likes DENTSPLY Protaper or WOODPECKER W3-Pro.



#### 2.2.1.3 CCW Mode

The motor handpiece rotates counterclockwise direction only. This

mode is used to inject calcium hydroxide and other medicant. When this mode is being used, a double-beep sounds continuously.



# 2.2.1.4 REC Mode

Recprocating mode.

F: Forward angle, R: Reverse angle



Adjustable every 10 degrees, adjustment range: 20°-340°.

It is suggested that the difference between the forward angle and reverse angle should be greater than or equal to 120 degrees, otherwise, root canals cannot be prepared effectively.

Forward Angle<Reverse Angle, such as F: 30/R: 150, effective cutting angle is Reverse Angle, it is suitable for used the reciprocating files likes DENTSPLY WAVEONE or WOODPECKER W3-ONE.

Forward Angle>Reverse Angle, such as F: 180/R: 30, effective cutting angle is Forward Angle, it is suitable for used the reciprocating files likes SENDONELINE S1.

Torque limit: 2.0Ncm~5.0Ncm

Speed: 100rpm, 150rpm, 200rpm, 250rpm, 300rpm, 350rpm, 400rpm, 450rpm, 500rpm.

#### 2.2.1.5 ATR Mode

ATR: Adaptive Torque Reverse function.

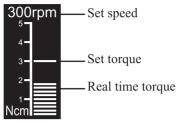


Normal continuous forward rotation, the forward angle can be stepped by  $10^{\circ}$ , the angle is set between  $120^{\circ}$ - $340^{\circ}$ , and the reverse angle defaults to  $90^{\circ}$ . When the load of the file is greater than the set torque limit, the file will start to rotate alternately at the set angle.

Trigger torque: 0.4Ncm, 0.6Ncm, 0.8Ncm, 1Ncm, 1.2Ncm, 1.5Ncm Speed: 100rpm, 150rpm, 200rpm, 250rpm, 300rpm, 350rpm, 400rpm, 450rpm, 500rpm

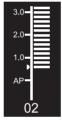
#### 2.2.2 Torque Display

This appears when the motor is running. Meter shows the torque load on the file.



#### 2.2.3 Canal Measurement Display

This appears when a file is inside the canal and the lip hook is contacting the patient mouth. Bars in meter show the location of the file tip.



The meter numbers 1.0, 2.0, 3.0 and digital numbers 00-16 do not represent the actual length from the apical foramen. It simply indicates the file progression towards the apex. The digital numbers -1 and -2 indicate that the file has passed the apex foramen. The digital number "00" indicate that the file has reached the apex foramen. Subtract 0.5-1mm from the measured file length as the working length. These numbers are used to estimate the canal's working length.

# 2.3 Instructions for contra angle

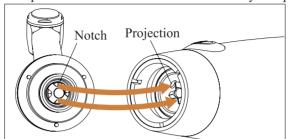
- 2.3.1 The contra angle adopts precision gear transmission, and the transmission ratio is 6:1.
- 2.3.2 Before the first use and after treatments, please clean and disinfect contra angle with disinfectant of neutral PH value. After disinfection, lubricate it with specific cleaning oil. Finally, sterilize it under high temperature and high pressure (134°C, 2.0bar~2.3bar (0.20MPa~0.23MPa)).
  - 2.3.3 The contra angle can only be used cooperatively with this

device. Otherwise the contra angle will be damaged.

# 2.4 Installation and removal of contra angle.

#### 2.4.1 Installation

Line up the notch inside the contra angle with the projection inside the motor handpiece and slide it in until it clicks securely into place.

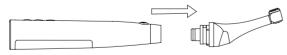


The contra angle rotates  $360^{\circ}$  so that the OLED display can always be viewed easily.



#### 2.4.2 Removal

Pull out the contra angle horizontally when the motor handpiece does not run.





#### Warnings:

- a) Before plugging in or pulling out contra angle, please first stop the motor handpiece.
- b) After installation, please check and confirm that the contra angle has been well installed.

#### 2.5 Installation and removal of file

#### 2.5.1 Installation of file

Before starting the device, plug the file into the hole of contra angle head.

Hold down the push button on the contra angle and insert the file. Turn the file back and forth until it is lined up with interior latch groove and slips into place. Release the but-ton to lock the file into the contra angle.

Push Button



#### Warnings:

After plugging the file into contra angle, let go the hand on push cover to assure that the file cannot be taken out.

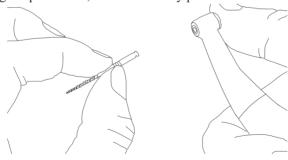
Be careful when inserting files to avoid injury to fingers.

Inserting and removing files without holding the push button may damage the chuck of contra angle.

Please use files with shanks meet the ISO standard. (ISO standard:  $\emptyset 2.334 - 2.350 \text{ mm}$ )

#### 2.5.2 Removal of file

Pressing the push cover, and then directly pull out the file.





# Warnings:

Before plugging and pulling out the file, the motor handpiece must be stopped.

Be careful when removing files to avoid injury to fingers.

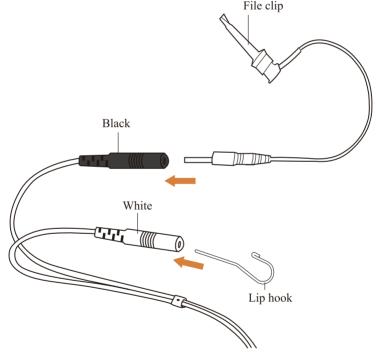
Removing files without holding the push button will damage the chuck of contra angle.

#### 2.6 Canal measurement functional connection

This is not required if the canal measurement function will not be used.

Connect the measuring wire to the motor handpiece. Line up the measuring wire plug with the notch on the back of the motor and push it all the way in.

Connect the file clip plug into the socket (black) on the measuring wire. Connect the lip hook to the socket (white) on the measuring wire.



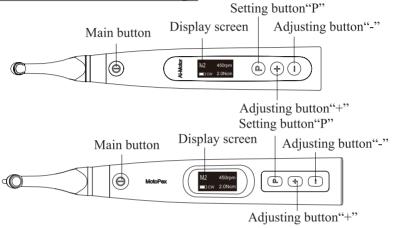
# **Warnings:**

Connect the lip hook to the socket (white) on the measuring wire.

Otherwise, the function of root canal preparation and root canal length measurement cannot be used together.

# 3 Function and operation of product

#### 3.1 Button definition and settings



a. Turn power on

Press Main button to turn on motor handpiece.

b. Turn power off

Hold down the Setting button "P", then press Main button to turn off motor handpiece.

c. Customized program change

Press Adjusting button "+"/"-" during standby sate.

d. Parameter setting

Press Setting button "P" till target parameters, press Adjusting button "+"/"-" to change, then press Main button or wait 5 seconds to confirm.

e. Preset program selection

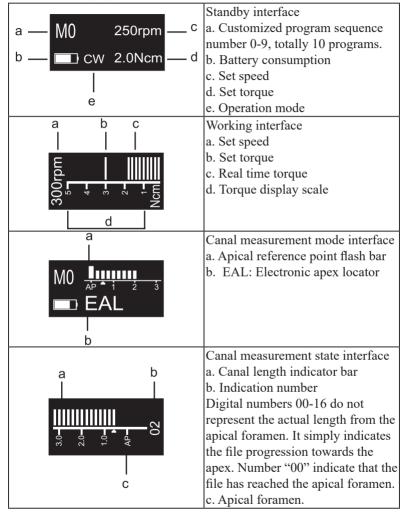
Long press Setting button "P" to entry preset program during standby state, press Adjusting button "+"/"-" to select file system , press Setting button "P" to entry select file number, press Adjusting button "+"/"-" to select file number, then press Main button to confirm.

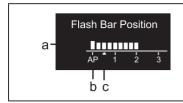
f. Handpiece functions setting

With the motor handpiece turned off, hold down the Setting button "P" and press Main button to entry handpiece functions setting, press Setting

button "P" till target setting, press Adjusting button "+"/"-" to adjust, then press Main button to confirm.

# 3.2 Screen display





Apical reference point setting interface

- a. Apical reference point flash bar
- b. Apical foramen
- c. Digital "02" meter reading, very near physiological apical foramen.

# 3.3 Terms and definition

CW	Clockwise rotation, forward ration
CW	Be applied to rotaty file
	Counter clockwise rotation, reverse rotation
CCW	Be applied to special file, inject calcium
	hydroxide and other solutions
	Reciprocating motion
REC	Be applied to reciprocating file, path file and
KLC	rotary file protection by setting some special
	angle.
	Adaptive torque reverse
ATR	Up to setting torque, the motor will move with
THE	reciprocating ATR mode; when torque reduce to
	normal value, the motor will clockwise rotate.
	Activating in REC and ATR operation mode.
	ATR mode: adjustable every 10 degrees,
Forward Angle	adjustment range: 120°-340°.
	REC mode: adjustable every 10 degrees,
	adjustment range: 20°-340°.
	Activating in REC operation mode
Reverse Angle	Adjustable every 10 degrees, adjustment range:
	20°-340°.
	Electronic apex locator
EAL	In the mode, the device will work like a stand-
	alone apex
AP	Apical foramen.
Apical Action	The file action when file tip reaches the flash bar
- 1911111111111	point.
Flash Bar Position	Shows the point inside the canal where specified
1 LLDII Bui I COMOII	apical action is triggered.

Auto Start	The file rotation starts automatically when the file is inserted in the canal.			
Auto Stop	The file rotation stops automatically when the file			
Trate Step	is taken out of the canal.			
	The file slows down automatically as it			
Apical Slow Down	approaches the apex.			
	Activating in CW and CCW operation mode.			
	5 operation modes for canal shaping and			
Operation Mode	measurement.			
	Such as CW, CCW, REC, ATR and EAL.			
Speed	File rotation speed.			
Torque	For CW and CCW modes, the torque value			
(Torque Limit /	(Torque Limit) that triggers reverse rotation. For			
	ATR mode, the torque value (Trigger Torque)			
Trigger Torque)	that triggers ATR action.			

# 4 Operation instruction

#### 4.1 Power on and power off

- 4.1.1 Starting and stopping of motor handpiece
- a) Under the power off state of motor handpiece, press Main button, and then the motor handpiece will enter Standby interface. The interface displays are as follow:



Standby interface

b) Under Standby interface, press Main button, and then the motor handpiece will enter Working interface. The interface displays are as follow:



Working interface

c) Press the Main button again, and then the motor handpiece backs to Standby interface.

d) Hold down the Setting button "P", then press Main button to turn off motor handpiece. In Standby Interface, the motor handpiece would automatically shut down after 3 minutes without any button-pressing operation. The motor handpiece will also automatically shut down while it is put into the charging base.

# 4.2 Selecting customized program sequence number

The motor handpiece has 10 memory programs(M0-M9) and 5 preset programs, press Adjusting button "+"/"-" to change customized program sequence number during standby state.

M0-M9 is a memory program for canal shaping and measurement, every memory program has its own parameters such as Operation mode, speed and torque, all these parameters can be changed.

# 4.3 Parameter setting

	Before starting of motor handpiece, please
140	check the operation mode is correct.
M0 250rpm	All the parameters must be set according to
CW 2.0Ncm	files, make sure all the parameters are excepted
CVV Z.UNCIII	before starting of motor handpiece, otherwise
	has risk of file separate.
	It has 5 operation modes for canal shaping
	and measurement: CW, CCW, REC, ATR and
	EAL(See chapter 3.3 Terms and definition to get
	the explanations of these modes.)
	Press Setting button "P" once during standby
Operation Mode	state, press Adjusting button "+"/"-" to select
CW	correct Operation mode.
	CCW mode is used to inject calcium hydroxide
	and other medicant. When this mode is being
	used, a double-beep sounds continuously,
	used for indicating counter clockwise rotation
	happening.
Repeatedly press Setti	ng button "P" to check all the next level

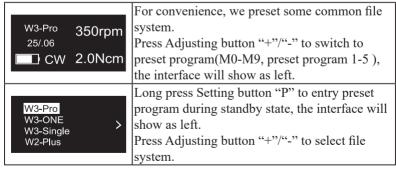
Repeatedly press Setting button "P" to check all the next level parameters of this operation mode are expected, press Adjusting button "+"/"-" to select if not.

	The speed setting can be adjusted from 100 rpm
	to1200 rpm.
	Press Adjusting button "+"/"-" to increase or
Speed	decrease speed. Long press to fast increase or
250 rpm	fast decrease speed.
	In ATR mode, speed of 100~500rpm are available.
	In REC mode, speed of 100~500rpm are available.
	The torque setting can be adjusted from 0.4Ncm
	to 5Ncm.
	Press Adjusting button "+"/"-" to increase or
	decrease torque. Long press to fast increase or
Speed	fast decrease torque.
250 rpm	In ATR mode, the Trigger Torque of 0.4Ncm,
200 1 pill	0.6Ncm, 0.8Ncm, 1.0Ncm, 1.2Ncm and 1.5Ncm
	are available.
	In REC mode, the torque of 2.0Ncm~5.0Ncm
	are available.
	Actions that happen automatically when the file
	tip reaches the point inside the canal determined
	by the Flash Bar setting.
	Benefit from integration of length determination,
	when the file reaches the reference point, the
	motor will response according to setting, it can
	be Reverse, Stop and OFF.
Apical Action	P ress Adjusting button "+"/"-" to change.
	OFF: Disable Apical Action function, file rotating as usual even if reach the reference
OFF	point.
	Stop: automatically rotation stop when reach
	the reference point, upward a little bit and will
	rotate again.
	Reverse: automatically reverses rotation when
	reach or pass the reference point, upward a
	little bit, the rotation direction will change back
	again.

	Rotation starts automatically when the file is	
	inserted into the canal and the canal length	
	indicator bar lights up more than 2 bars.	
Auto Start	P ress Adjusting button "+"/"-" to change.	
OFF	OFF: Motor does not start when file is inserte	
	into the canal. The Main button is used to start	
	and stop the motor handpiece.	
	ON: Motor starts automatically.	
	Rotation stops automatically when the file is	
	taken out of the canal and the canal length	
	indicator bar lights up less than 2 bars before the	
Auto Stop	file is taken out.	
OFF	Press Adjusting button "+"/"-" to change.	
OFF	OFF: Motor does not stop when file is taken out	
	the canal. The Main button is used to start and	
	stop the motor handpiece.	
	ON: Motor stops automatically.	
	This is the reference point where various apical	
	actions are triggered.	
	Press Adjusting button "+"/"-" to select	
Flash Bar Position	reference point by change the flash bar.	
	The meter's 0.5 reading indicates that the file	
AP 1 2 3	tip is located very near the physiological apical	
	foramen.	
	The reference point (flash bar) can be set from 2	
	to AP (Apex) on the meter.	
	Rotation automatically slows down as the file	
Apical Slow Down	tip approaches the reference point.	
Apical Slow Dowll	P ress Adjusting button "+"/"-" to change.	
OFF	OFF: Disable Apical Slow Down function.	
	ON: Rotation automatically slows down as the	
	file tip approaches the reference point.	

Forward Angle: only activating in REC and ATR operation mode. Reverse Angle: only activating in REC operation mode. F: Forward Angle R: Reverse Angle Forward Angle Press Adjusting button "+"/"-" to change angle. 30° adjustable every 10 degrees. It is suggested that the difference between the forward angle and reverse angle should be greater than or equal to 120 degrees, otherwise, Reverse Angle root canals cannot be prepared effectively. 150° Forward Angle<Reverse Angle, such as F: 30°/ R: 150°, effective cutting angle is Reverse Angle, it is suitable for used the reciprocating files likes M1 DENTSPLY WAVEONE or WOODPECKER F:30° W3-ONE. R:150° ■ REC Forward Angle>Reverse Angle, such as F: 180°/ R: 30°, effective cutting angle is Forward Angle, it is suitable for used the reciprocating files likes SENDONELINE S1. Remarks: only 120°~340° forward angles are available in ATR mode.

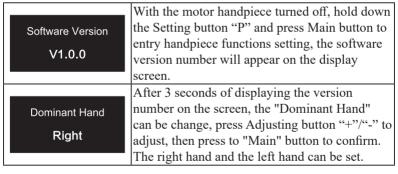
# 4.4 Preset program selection



W3-Pro 17/.12 18/.05 25/.06	CW 350rpm 2.0Ncm	After select file system, press Setting button "P" to entry select file number, press Adjusting button "+"/"-" to select file number, then press Main button to confirm.
W3-Pro 25/,06	350rpm 2.0Ncm	The parameters of "W3-Pro"can also be changed make it different from default setting.  If want to change back to default setting, long press Setting button "P" to entry preset program during standby state, select "W3-Pro" and press "Main" button to confirm, the default setting will be reloaded, Turn off the motor handpiece and then power on, the preset program can also restore the default setting.  Changing the preset program default setting is not recommended, otherwise has risk of file separate.

#### 4.5 Handpiece functions setting

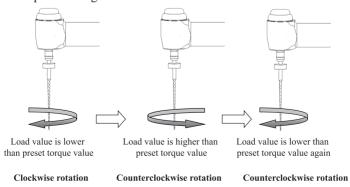
With the motor handpiece turned off, hold down the Setting button "P" and press Main button to entry handpiece functions setting, press Setting button "P" till target setting, press Adjusting button "+"/"-" to adjust, then press Main button to confirm.



	Press Setting button "P"again, the "Calibration"
	can be change, press Adjusting button "+"/"-"
	to select "ON", then press to "Main" button to
	calibration.
Calibration	Before calibrating, making sure the original
055	contra angle is installed, and do not install the
OFF	file. The torque will not correct if calibration
	without original contra angle or any load on
	contra angle chuck, andhas risk of file separate.
	After replacement of contra angle, the contra
	angle shall be calibrated before use.
	Press Setting button "P"again, the "Beeper
	Volume" can be change, press Adjusting button
Beeper Volume	"+"/"-" to adjust, then press to "Main" button to
Vol.3	confirm.
	The "Beeper Volume" can be set from 0-3.
	Vol.0: Mute.
	Press Setting button "P" again, the "Restore
Restore Defaults	Defaults" can be change, press Adjusting button
OFF	"+"/"-" to select "ON", then press to "Main"
	button to restore defaults.

# 4.6 Protective function of automatic reverse

During operation, if the load value exceeds the preset torque value, the file rotation mode will automatically change to Reverse Mode. And the file would return to normal rotation mode when the load is below the preset torque value again.

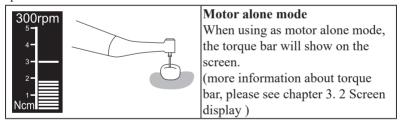


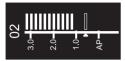


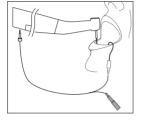
- 1. Protective function of automatic reverse is ONLY suitable for CW mode.
- 2. In REC mode, when the load value is higher than preset torque value, if Forward angle is greater than Reverse angle, the file rotation automatically change to reverse rotation, and if Forward angle is less than Reverse angle, the file rotation automatically change to forward rotation.
  - 3. This function is forbidden under CCW mode, ATR mode.
- 4. When the motor handpiece battery indicator indicates a low battery capacity, the low battery capacity is insufficient to support the motor handpiece to reach the limit torque value, that is, the auto-reverse function will not work properly. Please charge it in time.
- 5. If the motor handpiece is under load all the time, the machine may stop automatically as a result of overheat protection. If it happens, turn off the motor handpiece for a while until the temperature drops.

#### 4.7 Motor operation

Please set operation mode, torque and speed as per the recommended specifications of file manufacturer.





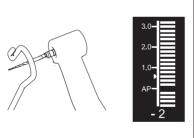


# Motor combined canal measurement function mode

When using motor combined canal measurement function, the measuring wire must be connecting with motor handpiece by USB socket, and white socket connects with patient's lip by lip hook, keep the black socket idle.

The canal length indicator bar will show on the screen (more information about canal length indicator bar, please see chapter 3. 2 Screen display)
Setting parameters of automatic

functions as needed, such as Apical Action, Auto Start, etc(more information about automatic functions, please see chapter 4.3 Parameter setting).



#### Connection testing

Strongly recommend check the connection testing every time before use. Touch the lip hook with the file in the contra angle and check that all the bars on the meter on the screen light up, and the motor should be reversed continuously, otherwise, the measuring wire or contra angle should be replace.

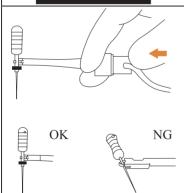
# 4.8 Canal measurement operation



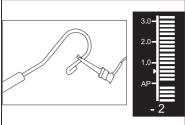
When using as alone apex locator mode. We suggest put the motor handpiece on the charging base to get better visual angle.

Press Setting button "P" once during standby state, press Adjusting button "+"/"-" to select EAL Operation mode, then press Main button to confirm. (See chapter 3.3 Terms and definition to get the explanations of Operation modes.) The measuring wire must be connecting with motor handpiece by USB socket, white socket connects with patient's lip by lip hook, and black socket connect with file clip.

The canal length indicator bar will show on the screen(more information about canal length indicator bar, please see chapter 3. 2 Screen display).



The file clip must hold the file correctly. Push the button on the file clip with your thumb in the direction shown by the arrow. Clip the holder onto the metal upper part of the file and then release the button.



# **Connection testing**

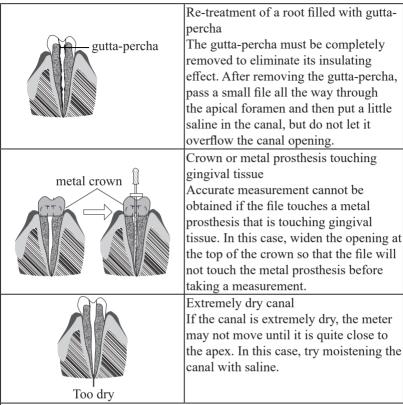
Strongly recommend check the connection testing every time before use. Clip the holder onto lip hook and check that all the bars on the meter on the screen light up, otherwise, the measuring wire or file clip should be replace.

Root canals not suitable for canal measurement Accurate measurement cannot be obtained if the root canal conditions shown below.

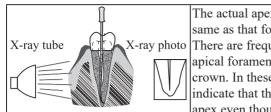


Root canal with a large apical foramen Root canal that has an exceptionally large apical foramen due to a lesion or incomplete development cannot be accurately measured. The results may show shorter measurement than the actual length.

Root canal with blood overflowing from the opening If blood overflows from the opening of the root canal and contacts the gums, this will result in electrical leakage and an accurate measurement cannot be obtained. Wait for bleeding to stop completely. Clean the inside and opening of the canal throughly to get rid of all blood, and then make a measurement. Root canal with a chemical solution overflowing from the opening An accurate measurement cannot be obtained if some chemical solution is overflowing from the canal opening. In this case, clean the canal and its opening. It is important to get rid of any solution overflowing the opening. Broken crown If the crown is broken and a section gypsum of the gingival tissue intrudes into the cavity surrounding the canal opening, contact between the gingival tissue and the file will result in electrical leakage and an accurate measurement cannot be obtained. In this case, build up the tooth with a suitable material to insulate the gingival tissue. Fractured tooth Leakage through a branch canal Fractured tooth will cause electrical leakage and an accurate measurement cannot be obtained. A branch canal will also cause electrical leakage.



Difference measuring result between apex locator reading and radiography Sometimes the reading of apex locator and the X-ray image will not correspond. This does not mean that the apex locator is not working properly or that the X-ray exposure is a failure. An X-ray image might not show the apex correctly depending on the angle of the X-ray beam, and the location of the apex might seem to be other than it really is.



The apical to the side of the root canal crown

The actual apex for the canal is not the same as that for the anatomical apex. There are frequently cases where the apical foramen is located up towards the crown. In these cases, an X-ray might indicate that the file has not reached the apex even though it has actually reached the apical foramen.

#### 4.9 Battery Charging

The motor handpiece has built-in rechargeable lithium battery.

When charging the battery, leave approximately 10cm around the charging base for easy access to inlet and the power cord.

Connect the power adapter with the charging base. Confirm that it is well connected, and then place the motor handpiece into the charging base. If the indicator light on charging base turns blue, it indicates that it is charging. If the indicator light on base turns green, it indicates that the battery capacity is enough, and there is no need to charge.

After charging, please unplug the power adapter.

# 4.10 Replacing Battery

Replace the battery if it seems to be running out of power sooner than it should. Please use the original lithium battery.

- a) Turn the motor handpiece power off.
- b) Use tweezers etc. to open the rubber cover and then remove the screw.
  - c) Remove the battery cover.
  - d) Remove the old battery and disconnect the connector.
  - e) Connect the new battery and put it in the motor handpiece.
  - f) Replace the cover and its screw.

It is recommended to contact local distributors or manufacturer to replace the battery.

#### 4.11 Oiling of contra angle

Only the original oil injection nozzle can be used for oiling of contra angle. The contra angle needs to be lubricated after cleaning and disinfection, but before sterilization.

- 1. Firstly, screw the injecting nozzle into jet of oil bottle. (Around 1 to 3 circles)
  - 2. Next, plug the nozzle into the end part of contra angle, and then

grease the contra angle for 2-3s till the oil flow out of contra angle head part.

3. Vertically place the end part of contra angle more than 30 minutes to let go the redundant oil under gravity.



#### Warnings

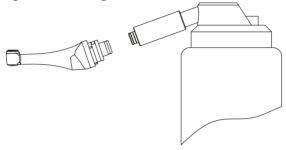
Motor handpiece cannot be filled with oil.



#### Cautions

a: To avoid the contra angle from flying out for the pressure, use hand to safely hold the contra angle while greasing.

b: Do not use a swirling nozzle. Swing nozzle can only be used for injection of gas, not for oiling.



# 5 Troubleshooting

Failure	Possible cause	Solutions
The motor handpiece	Chose EAL mode, EAL	Changing to CW, CCW,
does not rotate.	mode is only for canal	REC or ATR mode.
	measurement.	
There is continuous	The continuous beep	Stop the motor
beep sounds after	sound is indicating that	handpiece and change
starting the motor	the motor handpiece is	the operating mode to
handpiece.	under CCW mode. CW Mode.	
Contra angle	Calibration failure	Clean the contra angle,
calibration failure	caused by strong	and recalibrate after oil
	resistance of contra	injection.
	angle	
Motor handpiece	Under Reciprocating	Stop use. Use after the
heating	Motion Mode, the	temperature of motor
	using time is too long.	handpiece drops.

The time of endurance	Battery capacity	Please contact
becomes shorter after	becomes smaller.	local distributor or
charging.		manufacturer.
No sound	Beeper Volume set to 0.	Set Beeper Volume to
	Vol.0: Mute.	1,2,3.
The continuously	Incorrect specification	Choose CCW Mode,
rotating file is stuck at	setting.	start the motor
the root canal.	Too high load torque of	handpiece, and take the
	file.	file out.

# 6 Cleaning, Disinfection and Sterilization

#### 6.1 Foreword

For hygiene and sanitary safety purposes, the contra angle, the lip hook, the file clip, the protective silicon cover and the touch probe must be cleaned, disinfected and sterilized before each usage to prevent any contamination. This concerns the first use, as well as all subsequent uses.

#### 6.2 General recommendations

- 6.2.1 Use only a disinfecting solution which is approved for its efficacy (VAH/DGHM-listing, CE marking, FDA and Health Canada approval) and in accordance with the DFU of the disinfecting solution manufacturer.
- 6.2.3 Do not place the contra angle in a disinfectant solution or in an ultrasonic bath.
  - 6.2.4 Do not use chloride detergent materials.
  - 6.2.5 Do not use bleach or chloride disinfectant materials.
- 6.2.6 For your own safety, please wear personal protective equipment (gloves, glasses, mask).
- 6.2.7 The user is responsible for the sterility of the product for the first cycle and each further usage as well as for the usage of damaged or dirty instruments where applicable after sterility.
- 6.2.8 The water quality has to be convenient to the local regulations especially for the last rinsing step or with a washer-disinfector.
- 6.2.9 Do not sterilize the motor handpiece, the AC adapter or the base. After each use, all the objects that were in contact with infectious agents should be cleaned using towels impregnated with a disinfecting and detergent solution (a bactericidal, fungicidal and aldehyde free solution) approved by VAH/DGHM-listing, CE marking, FDA and

#### Health Canada.

- 6.2.10 To sterilize the endodontic files, refer to the manufacturer's instructions for use.
- 6.2.11 The contra angle needs to be lubricated after cleaning and disinfection, but before sterilization.

# 6.3 Step-by-Step Procedure

#	Operation	Operating Mode	Warning
1	Preparation	Remove accessories (contra angle, lip hook, file clip, touch probe, protective silicon cover) from handpiece and base.	
2	Automated Cleaning with washer- disinfector	Put the accessories (contra angle, lip hook, file clip, touch probe, protective silicon cover) into the washer disinfector (Ao value >3000 or, at least 5 min at 90°C/194°F)	- Avoid any contact between the contra angle and any instruments, kits, supports or container Follow instructions and observe concentrations given by the manufacturer (see also general recommendations) Use only approved washerdisinfector according to EN ISO 15883, maintain and calibrate it regularly Make sure accessories (contra angle, lip hook, file clip and touch probe, protective silicon cover) are dry before moving to the next step.

#	Operation	Operating Mode	Warning
3	Inspection	Inspect the accessories (contra angle, lip hook, file clip, touch probe, protective silicon cover) and sort out those with defects.	<ul> <li>Dirty accessories (contra angle, lip hook, file clip, touch probe, protective silicon cover) must be cleaned and disinfected again.</li> <li>Lubricate the contra angle with an adequate spray before packaging.</li> </ul>
4	Packaging	Pack the accessories (contra angle, lip hook, file clip, touch probe, protective silicon cover) in "Sterilization pouches".	- Check the validity period of the pouch given by the manufacturer to determine the shelf life Use packaging which is resistant to a temperature up to 141°C (286°F) and in accordance with EN ISO 11607.
5	Sterilization	Steam sterilization at 134°C, 2.0bar- 2.3bar(0.20Mpa- 0.23MPa), for 4 minutes.	- Use only autoclaves that are matching the requirements of EN 13060, EN 285 Use a validated sterilization procedure according to ISO 17665 Respect the maintenance procedure of the autoclave device given by the manufacturer Use only this recommended sterilization procedure Control the efficiency (packaging integrity, no humidity, color change of sterilization indicators, physicochemical integrators, digital records of cycles parameters) Maintain traceability of procedure records.

#	Operation	Operating Mode	Warning	
6	Storage	Keep the	- Sterility cannot be guaranteed if	
		accessories	packaging is open, damaged or wet.	
		(contra angle,	- Check the packaging and the	
		lip hook, file	contra angle before using it	
		clip, touch	(packaging integrity, no humidity	
		probe, protective	and validity period).	
		silicon cover)		
		in sterilization		
		packaging in a		
		dry and clean		
		environment.		

# 7 Storage, maintenance and transportation

#### 7.1 Storage

- 7.1.1 This equipment should be stored in a room where the relative humidity is  $10\% \sim 93\%$ , atmospheric pressure is 70kPa to 106kPa, and the temperature is  $-20^{\circ}C \sim +55^{\circ}C$ .
- 7.1.2 Avoid the storage in a too hot condition. High temperature will shorten the life of electronic components, damage battery, reshape or melt some plastic.
- 7.1.3 Avoid the storage in a too cold condition. Otherwise, when the temperature of the equipment increases to a normal level, there will be dew that will possibly damage PCB board.

#### 7.2 Maintenance

- 7.2.1 This device do not include accessories for repair usage, the repair should be carried out by authorized person or authorized after service center.
  - 7.2.2 Keep the equipment in a dry storage condition.
  - 7.2.3 Do not throw, beat or shock the equipment.
  - 7.2.4 Do not smear the equipment with pigments.
- 7.2.5 Calibration is recommended when using a new/other contra angle or after an extend period of operation, as the running properties can change with usage, cleaning and sterilization.
- 7.2.6 Replace the battery if it seems to be running out of power sooner than it should.

#### 7.3 Transportation

- 7.3.1 Excessive impact and shake should be prevented in transportation. Lay it carefully and lightly and don't invert it.
- 7.3.2 Don't put it together with dangerous goods during transportation.
- 7.3.3 Avoid solarization and getting wet in rain and snow during transportation.

# 8 Environmental protection

Please dispose according to the local laws.

### 9 After service

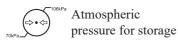
From the date this equipment has been sold, based on the warranty card, we will repair this equipment free of charge if there are quality problems. Please refer to the warranty card for the warranty period.

# 10 European authorized representative

ECREP MedNet GmbH Borkstrasse 10 · 48163 Muenster · Germany

# 11 Symbol instruction

	Follow Instructions for Use	SN	Serial number
$\mathbb{A}$	Date of manufacture		Manufacturer
★	Type B applied part		Class II equipment
IPX0	Ordinary equipment		Recovery
	Used indoor only	<b>Ť</b>	Keep dry
I	Handle with care		Appliance compliance WEEE directive
93%	Humidity limitation	-20°C	Temperature limitation







Authorised Representative in the EUROPEAN COMMUNITY

#### 12 Statement

All rights of modifying the product are reserved to the manufacturer without further notice. The pictures are only for reference. The final interpretation rights belong to GUILIN WOODPECKER MEDICAL INSTRUMENT CO., LTD. The industrial design, inner structure, etc, have claimed for several patents by WOODPECKER, any copy or fake product must undertake legal responsibilities.

# 13 EMC-Declaration of conformity

The device has been tested and homologated in accordance with EN 60601-1-2 for EMC. This does not guarantee in any way that this device will not be effected by electromagnetic interference Avoid using the device in high electromagnetic environment.

Guidance and manufacturer's declaration - electromagnetic emissions
The model Ai-Motor MotoPex is intended for use in the electromagnetic

#### **Technical Description Concerning Electromagnetic Emission**

**Table 1: Declaration - electromagnetic emissions** 

	environment specified below. The customer or the user of the model Ai-Motors				
	MotoPex should assure that it is used in such an environment.				
Emissions test Compliance Electromagnetic env					
	Ellissions test	Comphance	guidance		
			The model Ai-Motor		
			MotoPex uses RF energy		
	RF emissions		only for its internal function.		
	CISPR 11	Group 1	Therefore, its RF emissions		
	CISI K II		are very low and are not likely		

to cause any interference in nearby electronic equipment.

RF emissions CISPR11	Class B	The model Ai-Motor MotoPex is suitable for used
Harmonic emissions IEC 61000-3-2	Class A	in all establishments, including domestic establishments and
Voltage fluctuations / flicker emissions IEC 61000-3-3  Complies		those directly connected to the public low-voltage power supply network that supplies buildings used for domestic purposes.

# **Technical Description Concerning Electromagnetic Immunity**

# Table 2: Guidance & Declaration - electromagnetic immunity

Guidance & Declaration — electromagnetic immunity				
The model Ai-Motor MotoPex is intended for use in the electromagnetic				
environment specified below. The customer or the user of the model Ai-Motors				
MotoPex should assure that It is used in such an environment.				

Immunity test	IEC 60601 test level	Compliance level	Electromagnetic environment - guidance
Electrostatic	±8kV contact	±8kV contact	Floors should be wood,
discharge (ESD)	$\pm 2, \pm 4, \pm 8,$	$\pm 2, \pm 4, \pm 8, \pm 15 \text{kV}$	concrete or ceramic tile.
IEC 61000-4-2	±15kV air	air	If floors are covered with
			synthetic material, the
			relative humidity should
			be at least 30 %.
Electrical fast	±2kV for power	±2kV for power	Mains power quality
transient/burst	supply lines	supply lines	should be that of a
IEC 61000-4-4	±1kV for Input/		typical commercial or
	output lines		hospital environment.
Surge	$\pm 0.5, \pm 1 \text{kV line}$	$\pm 0.5, \pm 1 \text{kV}$ line to	Mains power quality
IEC 61000-4-5	to line	line	should be that of a
	$\pm 0.5, \pm 1, \pm 2kV$	$\pm 0.5, \pm 1, \pm 2 \text{kV}$	typical commercial or
	line to earth	line to earth	hospital environment.

Voltage	<5 % UT	<5 % UT	Mains power quality			
dips, short	(>95% dip in	(>95% dip in UT.)	should be that of a			
interruptions	UT.)	for 0.5 cycle	typical commercial or			
and voltage	for 0.5 cycle	<5 % UT	hospital environment. If			
variations on	<5 % UT	(>95% dip in UT.)	the user of the models			
power supply	(>95% dip in	for 1 cycle	Ai-Motor MotoPex			
input lines	UT.)	70% UT	requires continued			
IEC 61000-4-11	for 1 cycle	(30% dip in UT)	operation during power			
	70% UT	for 25 cycles	mains interruptions, it			
	(30% dip in UT)	<5% UT	is recommended that			
	for 25 cycles	(>95 % dip in UT)	the models Ai-Motor			
	<5% UT	for 250 cycles	MotoPex be powered			
	(>95 % dip in		from an uninterruptible			
	UT)		power supply or a			
	for 250 cycles		battery.			
Power frequency	30A/m	30A/m	Power frequency			
(50/60 Hz)			magnetic fields should			
magnetic field			be at levels characteristic			
IEC 61000-4-8			of a typical location in			
			a typical commercial or			
			hospital environment.			
NOTE UT is the a.c. mains voltage prior to application of the test level.						

Table 3: Guidance & Declaration - electromagnetic immunity concerning Conducted RF & Radiated RF

Guidance & Declaration - Electromagnetic immunity					
The model Ai-Motor MotoPex is intended for use in the electromagnetic					
environment specified below. The customer or the user of the models Ai-					
Motor, MotoPe	Motor MotoPex should assure that it is used in such an environment.				
T	IEC 60601	Compliance	Electromagnetic environment -		
Immunity test	test level	level	guidance		

Conducted RF IEC 61000-4-6 Conducted RF IEC 61000-4-6 Radiated RF IEC 61000-4-3	3 Vrms 150 kHz to 80 MHz 6 Vrms ISM frequency band 3 V/m 80 MHz to 2.7 GHz	3V 6V 3V/m	Portable and mobile RF communications equipment should be used no closer to any part of the models Ai-Motor、 MotoPex, including cables, than the recommended separation distance calculated from the equation applicable to the frequency of the transmitter.  Recommended separation distance d=1.2×P1/2 d=2×P1/2 d=1.2×P1/2 80 MHz to 800 MHz d=2.3×P1/2 800 MHz to 2.7 GHz where P is the maximum output power rating of the transmitter In watts (W) according to the transmitter manufacturer and d Is the recommended separation distance in meters (m).  Field strengths from fixed RF transmitters, as determined by an electromagnetic site survey,a should be less than the compliance level in each frequency range.b Interference may occur In the vicinity of equipment marked with the following symbol:
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NOTE I At 80 MHz end 800 MHz. the higher frequency range applies.

NOTE 2 These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people.

a Field strengths from fixed transmitters, such as base stations for radio (cellular/cordless) telephones and land mobile radios, amateur radio, AM and FM radio broadcast and TV broadcast cannot be predicted theoretically with accuracy. To assess the electromagnetic environment due to fixed RF transmitters, an electromagnetic site survey should be considered. If the measured field strength in the location in which the model Ai-Motor、MotoPex is used exceeds the applicable RF compliance level above, the model Ai-Motor、MotoPex should be observed to verify normal operation. If abnormal performance is observed, additional measures may be necessary, such as reorienting or relocating the model Ai-Motor、MotoPex.

b Over the frequency range 150 kHz to 80 MHz, field strengths should be less than 3V/m.

Table 4: Recommended separation distances between portable and mobile RF communications equipment and the model Ai-Motor、MotoPex

# Recommended separation distances between portable and mobile RF communications equipment and the model Ai-Motor MotoPex

The model Ai-Motors MotoPex is intended for use in electromagnetic environment in which radiated RF disturbances is controlled. The customer or the user of the model Ai-Motors MotoPex can help prevent electromagnetic interference by maintaining a minimum distance between portable and mobile RF communications equipment (transmitters) and the model Ai-Motors MotoPex as recommended below, according to the maximum output power of the communications equipment.

Rated maximum	Separation distance according to frequency of transmitter			
output power	m			
of transmitter	150kHz to 80MHz	80MHz to 800MHz	800MHz to	
W	d=1.2×P1/2	d=1.2×P1/2	2,7GHz	
	4 1.2 11/2	4 1.2 1 1/2	d=2.3×P1/2	
0,01	0.12	0.12	0.23	
0,1	0.38	0.38	0.73	
1	1.2	1.2	2.3	
10	3.8	3.8	7.3	
100	12	12	23	

For transmitters rated at a maximum output power not listed above, the recommended separation distance d in meters (m) can be estimated using the equation applicable to the frequency of the transmitter, where P is the maximum output power rating of the transmitter in watts (W) accordable to the transmitter manufacturer.

NOTE I At 80 MHz and 800 MHz. the separation distance for the higher frequency range applies.

NOTE 2 These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people.

Scan and Login website for more information





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